

BNS100 II

Precision Energy Injection Molding Machine

塑钢专用注塑机



www.cn-bona.com

BN98-BN1380



宁波博纳机械有限公司
NINGBO BONA MACHINERY CO.,LTD.



BONA creates "BONA" brand precision injection molding machine with reliable professional technology, which combines high performance and high energy saving technology. Let customers like to use the advantages of Europe and the United States produced machines, products processing to achieve high precision, high energy saving, high quality, high efficiency.

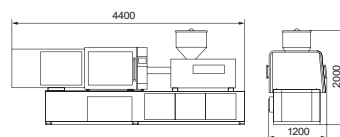
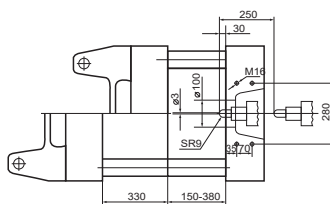
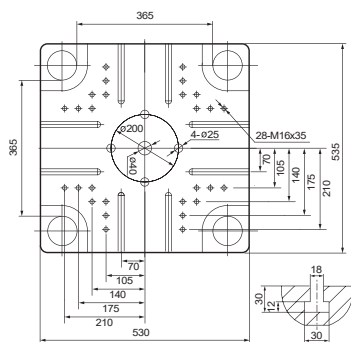
博纳以可信赖的专业技术造就“BONA”品牌精密注塑机，集产品高性能&高节能技术的科学结合。让客户似同使用欧美产机器的优越性，实现制品加工的高精度、高节能、高品质、高效率。

机型	SPECIFICATION	CN	BN100II
注射装置	INJECTION UNIT		
螺杆直径	Screw diameter	mm	25
螺杆长径比	Screw L/D ratio	L/D	20.6
理论注射容量	Shot volume(theoretical)	cm³	76
注射重量	Injection weight(ps)	g	70
注射压力	Injection pressure	MPa	470
注射速率	Injection rate	g/s	62
锁模装置	CLAMPING UNIT		
锁模力	Clamping force	kN	1000
模板行程	Open stroke	mm	330
拉杆内间距（宽X高）	Space between tie ba(WxH)	mm	365x365
模具模厚	Max.Mould height	mm	150-380
顶出力	Ejector force	kN	42
顶出行程	Ejector stroke	mm	100
其它	OTHERS		
系统压力	System Pressure	MPa	17.5
普通电机/驱动器功率	Motor power	kW	22
电热功率	Heating power	kW	7
外形尺寸（长X宽X高）	Machine dimension(LxWxH)	m	4.1x1.2x2
机器重量	Machine weight	t	约3

模板側面尺寸

安装图

Floor Flan Layout



宁波博纳机械有限公司
NINGBO BONA MACHINERY CO.,LTD.

www.cn-bona.com

地址：宁波市通途路小港工业园区创富路2号
Add: NO.2 Chuang Fu Road,Xiao Gang
Industrial Zone,Bei Lun District,Ningbo,China

Tel: (00) 86-574-88352626 13780013213
Fax: (00) 86-574-87289035
E-mail: bonaix@163.com

