

BN178H Series

Mixed Dual Color Injection Molding Machines

BN178H系列混双色注塑机



www.cn-bona.com

BN98-BN1380



宁波博纳机械有限公司
NINGBO BONA MACHINERY CO.,LTD.



BN178H Series

混双色注塑机

With major and minor two injection components, The machine can inject synchronously or alternately under the professional computer controlling, So as to get the plastic products with beautiful color;
The machine also can manufacture the sandwich, Cloud marble and other plastic products, to achieve the cost reclusion;
It also can be widely used for PP, PE, PS and other raw materials in two color forming.

具有主、副两个注射部件，由专业电脑程序控制螺杆同步或交替注射，以达到制品色彩美丽如云的特殊效果。

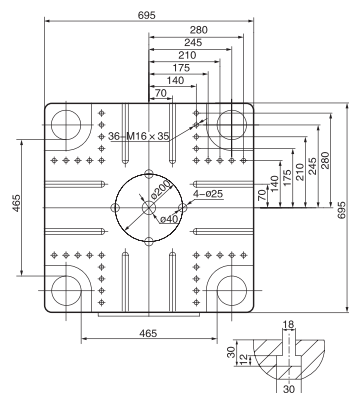
也可以生产夹心、云彩、大理石纹等制品已达到降低成本的目的。

本机可广泛用于PP、PE、PS等原料的双色成型。

机型	SPECIFICATION	CN	BN178H					
			A			B		
注射装置	INJECTION UNIT							
螺杆直径	Screw diameter	mm	40	45	48	34	37	40
螺杆长径比	Screw L/D ratio	L/D	23.2	20.3	22.7	22.8	21	22.7
理论注射容量	Shot volume(theoretical)	cm³	253	320	363	140	166	195
注射重量	Injection weight(ps)	g	230	292	329	129	150	177
注射压力	Injection pressure	MPa	245	194	170	254	215	184
注射速率	Injection rate	g/s	149	190	214	144	168	198
锁模装置	CLAMPING UNIT							
锁模力	Clamping force	kN	1780					
模板行程	Open stroke	mm	430					
模具模厚	Max.Mould height	mm	180-520					
拉杆内间距（宽X高）	Space between tie ba(WxH)	mm	465 x 465					
顶出行程	Ejector strokex	mm	140					
顶出力	Ejector stroke	kN	45					
其它	OTHERS							
系统压力	System Pressure	MPa	17.5					
驱动器功率	Motor power	kW	18.5/22					
电热功率	Heating power	kW	10					
外形尺寸（长X宽X高）	Machine dimension(LxWxH)	m	5.1 x 1.6 x 2.5					
机器重量	Machine weight	t	5.6					

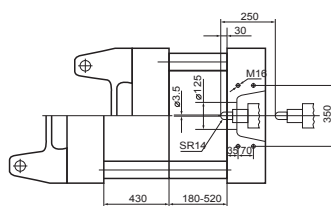
模板正面尺寸

Platen Dimensions



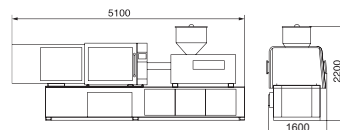
模板侧面尺寸

Mould Space Dimensions



安装图

Floor Plan Layout



宁波博纳机械有限公司
NINGBO BONA MACHINERY CO.,LTD.

www.cn-bona.com

地址：宁波市通途路小港工业园区创富路2号
Add: NO.2 Chuang Fu Road,Xiao Gang
Industrial Zone,Bei Lun District,Ningbo,China

Tel: (00) 86-574-88352626 13780013213
Fax: (00) 86-574-87289035
E-mail: bonajx@163.com

